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PRINCIPLE OF OPERATION



0.30

0.20 0.15 0.10 0.05 0.00

10

10⁴

ber 0.25

Strouhal Num

The Vortex PhD[™] measures volumetric flowr ate by detecting the frequency at which alternating vortices are shed from a bluff body inserted into the flow stream. These vortices are known as Von Karman vortices. The Vortex PhD[™] calculates the flow velocity using the following equation: $Q = \frac{1}{K}$

Where Q = flow ratef = vortex shedding frequency K = calibration constant

The linear range of the flowmeter (where Strouhal number is constant) is for Reynolds numbers between 20,000 and 7,000,000. (The Strouhal and Reynolds numbers are dimensionless and characterize the flow conditions.)



105

10⁶

Reynolds Number

10⁷

10

Passage of a vortex causes a slight bow of a wing placed downstream of the bluff body. The bend is measured by a piezoelectric crystal sensor in contact with the top of the wing.

Microprocessor based electronics amplify, filter, and convert the sensor input into either a 4-20 mA or frequency output. Locally displayed flowrate and totals in userselectable, engineering units are available.

FEATURES

- EZ Logic user interface ٠
- Smart transmitter/HART protocol
- Fully welded design
- Simultaneous 4-20 mA and frequency outputs
- Removable sensor under flow conditions
- Line sizes: 1 to 12"
- approved Class I, Division 2, Groups A, B, C, and D; and Dust-ignition Proof for Class II, Division 2, Groups F, and G hazardous (classified) locations.
- CSA approved Class I, Division 1, Groups B, C, and ٠ D; Dust-ignition Proof for Class II, Division 1, Groups E, F, and G; and Class III hazardous locations.
- CENELEC EEx d[ib] IIC T6.
- CE-EU EMC Directive 89/336/EEC; EN 55011 Class B; EN 50082-1

EQUIPMENT

Upon receiving your EMCO flowmeter, verify that all items on the packing list are present. In addition, check for possible shipping damage. Notify the freight carrier or your EMCO representative if any has occurred.

I.D. PLATES

A permanent identification plate is attached to your Vortex PhD^M. This I.D. plate contains information on model, serial/W.O., date, pressure, temperature, K–factor, and line location (if supplied by customer). Verify that this information is consistent with your order.



CALIBRATION SHEET

Make sure to save the calibration data sheet when unpacking your new meter. The calibration sheet is important in setting up and monitoring the performance of your meter.

EZ LOGIC INTERFACE MAP

This map shows how the meter has been programmed at the factory. If your application changes, contact your EMCO representative for an updated map.



PIPING

Straight Run Requirements

Note: The straight run of piping must have the same nominal diameter as the meter.



PIPING

(continued)

Meter Location

Recommended meter locations are shown.



General



Integral/ Remote Mounting



Sensor and electronics can be mounted either integral or remote. For integral mounting, the temperature of the medium and/or the ambient temperature must be within the shaded area of the graph shown. It is possible to shield the electronics from the high temperature of the piping system with thermal insulation blankets.

Integral Mounting



Remote Mounting



If the temperature of the medium and/or the ambient temperature exceeds the parameters of the shaded area of the graph shown, remote mounting is necessary. There are two options for remote mounting, pipe or wall. The distance between sensor and the electronics must not exceed 50'. If remote mounting is ordered, mounting clamps and plate, and 33' of cable is supplied (50' of cable can be ordered as an option.)

Sensor and electronics are mounted as one unit.

General

The Vortex PhDTM can be used in systems using pipe I.D.'s \geq schedule 80 pipe. The schedule of the mating pipe must be \geq the internal diameter of the flowmeter. Weldneck flanges and self-centering gaskets are recommended for optimum performance, and gaskets should *not* be allowed to protrude into the flow stream.

Pipe supports are recommended if mechanical vibration is present. Pipe supports should follow industry standard piping practices.

Install the meter with the flow arrow on the meter body in the direction of flow.

Align the bolt holes of each set of mating flanges. The bolt holes should be directly opposite each other in order to minimize any stress on the flowmeter body.

Snug all bolts prior to final tightening. Tighten bolts in a staggered fashion to avoid tilt.

Flange Style

FLOW

Δ

2



(continued)

Wafer Style



Remote Mount

Place the meter body between flanges; take care that the gaskets do not protrude into the bore. Install bolts. Tighten the bolts until snug; the bolts should be snug enough to hold the meter, yet loose enough to allow movement. Align the upstream end of the flowmeter by measuring from the outside edge of the flowmeter body to the outside diameter of the flange at several points. Adjust the position of the meter body until these measurements are within 1/16" of each other for meter sizes 2" and less, and 1/8" for larger sizes. Repeat for the downstream end of the meter. The alignment of the inlet to the meter is more critical than the outlet; i.e., if the piping system is warped such that both ends cannot be aligned, sacrifice the downstream alignment. Tighten all bolts.

Remote mount can be either pipe or wall mount. Secure the electronics condulet mounting bracket to either a 2" pipe or support structure. Position the condulet caps and the 3/4" NPT connections, so they can be easily accessed.



Wall Mount

For wall mounting, use 1/4" bolts (not supplied).



Pipe Mount

For pipe mounting, use the U-Bolts included with the remote mount kit. Note: For horizontal installation, mount transmitter below piping.

(continued)

Dimensions and Weights Integral Wafer Style (available in stainless steel (sizes 1–4" only) and Hastelloy (sizes 1–3" only))



WAFER CONNECTION

Wafer connection is available in stainless steel (sizes 1-4" only) and Hastelloy (sizes 1-3" only). The schedule of the mating pipe's internal diameter \geq dimension "D".

SIZE	Α	В	C	D	Approx Wt
[in]	[in]	[in]	[in]	[in]	[lb]
1	10.8	2.2	4.1	0.957	13
1.5	10.5	3.1	4.1	1.500	14
2	10.8	3.6	5.0	1.939	17
3	11.5	5.0	7.0	2.900	32
4	12.2	6.2	9.5	3.826	51

SIZE	A	В	С	D	Approx Wt
[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
25	274	55.9	104.6	24.3	5.9
40	267	78.5	104.6	38.1	6.4
50	274	91.9	127.0	49.3	7.7
80	292	127.0	177.8	73.7	14.5
100	310	157.2	241.3	97.2	23.2

English Weights & Dimensions: Wafer

Metric Weights & Dimensions: Wafer

(continued)

Dimensions and Weights Integral

Flanged Style





The number of bolt holes and their diameter depend upon ANSI or DIN standard.

Notes:

- The schedule of the mating pipe's internal diameter ≥ dimension"C".
 N/A = Not Available, C/F = Consult Factory

SIZE	Α	В	C [in]	C [in]	C [in]	A	pprox. V	Vt	
[in]	[in]	[in]	Stainles	ss Steel	Carbo	Carbon Steel Hastelloy		[lb]			
							150#				
			150#		150#		300#				
			300#	600#	300#	600#	600#	150#	300#	600#	
			Flanges	Flange	Flanges	Flange	Flanges	Flange	Flange	Flange	
1	10.7	7.6	0.957	0.957	N/A	N/A	0.957	18	20	20	
1.5	10.7	8.1	1.500	1.500	N/A	N/A	1.500	22	28	28	
2	13.2	8.5	1.939	1.939	N/A	N/A	1.939	31	36	36	
3	13.8	9.0	2.900	2.900	N/A	N/A	2.900	51	60	60	
4	14.3	9.5	3.826	3.826	N/A	N/A	3.826	55	72	99	
6	15.3	13.6	5.761	5.761	5.761	5.761	C/F	92	116	140	
8	16.3	18.5	7.625	7.625	7.625	7.625	C/F	144	182	220	
10	17.4	18.5	10.020	9.750	10.020	9.750	C/F	180	260	440	
12	18.4	18.5	12.000	11.750	11.938	11.374	C/F	265	365	535	

English Weights & Dimensions: Flange

SIZE [mm]	A [mm]	B [mm]	C [1 Stainle	mm] ss Steel	C [mm] Carbon Steel		C [mm] Hastelloy	Approx. V [kg]		Wt
			PN 16 PN 40	PN 64	PN 16 PN 40	PN 64	PN 16 PN 40 PN 64	PN 16	PN 40	PN 64
			Flanges	Flange	Flanges	Flange	Flanges	Flange	Flange	Flange
25	272	192.0	24.3	N/A	N/A	N/A	24.3	8.2	9.1	N/A
40	272	206.2	38.1	N/A	N/A	N/A	38.1	10.0	12.7	N/A
50	335	215.9	49.3	49.3	N/A	N/A	49.3	14.1	16.3	16.3
80	350	228.6	73.7	73.7	N/A	N/A	73.7	23.1	27.2	27.2
100	363	241.3	97.2	97.2	N/A	N/A	97.2	25.0	32.7	44.9
150	389	346.2	146.3	146.3	146.3	146.3	C/F	41.7	52.6	63.5
200	414	469.9	193.7	193.7	193.7	193.7	C/F	65.3	82.6	99.8
250	442	469.9	254.4	247.7	254.5	247.7	C/F	81.6	117.9	199.6
300	467	469.9	304.8	298.5	303.2	288.9	C/F	120.2	165.6	242.7

Metric Weights & Dimensions: Flange

MECHANICAL (continued)

Dimensions and Weights

Dual Style



The number of bolt holes and their diameter depend upon ANSI or DIN standard.

Notes:

 The schedule of the mating pipe's internal diameter ≥ dimension"C".
 N/A = Not Available, C/F = Consult Factory

SIZE	Α	B		C [in]		C [in]		C [in]	A	Approx. Wt		
[in]	[in]	[in]			Stainless Steel		Carbon Steel		Hastelloy	[lb]		
									150#			
					150#		150#		300#			
		150#	300#	600#	300#	600#	300#	600#	600#	150#	300#	600#
		Flange	Flange	Flange	Flanges	Flange	Flanges	Flange	Flanges	Flange	Flange	Flange
1	13.8	8.4	8.9	9.4	0.957	0.957	N/A	N/A	0.957	28	30	30
1.5	14.0	8.9	9.4	10.0	1.500	1.500	N/A	N/A	1.500	32	38	38
2	14.2	9.0	9.5	10.3	1.939	1.939	N/A	N/A	1.939	35	46	46
3	13.8	9.0	9.0	9.0	2.900	2.900	N/A	N/A	2.900	61	70	70
4	14.3	9.5	9.5	9.5	3.826	3.826	N/A	N/A	3.826	76	93	109
6	15.3	13.6	13.6	13.6	5.761	5.761	5.761	5.761	C/F	102	126	150
8	16.3	18.5	18.5	18.5	7.625	7.625	7.625	7.625	C/F	154	192	230
10	17.4	18.5	18.5	18.5	10.020	9.750	10.020	9.750	C/F	190	270	450
12	18.4	18.5	18.5	18.5	12.000	11.750	11.938	11.374	C/F	275	375	545

English Weights & Dimensions: Dual

SIZE [mm]	A [mm]	B [mm]		C [mm] Stainless Steel		C [mm] Carbon Steel		C [mm] Hastelloy	Approx. Wt [kg]			
		PN 16 Flange	PN 40 Flange	PN 64 Flange	PN 16 PN 40 Flanges	PN 64 Flange	PN 16 PN 40 Flanges	PN 64 Flange	PN 16 PN 40 PN 64 Flanges	PN 16 Flange	PN 40 Flange	PN 64 Flange
25	351	212.9	225.6	238.3	24.3	24.3	N/A	N/A	24.3	8.2	9.1	9.1
40	356	225.6	238.3	254.0	38.1	38.1	N/A	N/A	38.1	10.0	12.7	12.7
50	361	228.6	241.3	260.4	49.3	49.3	N/A	N/A	49.3	15.9	16.3	16.3
80	350	228.6	228.6	228.6	73.7	73.7	N/A	N/A	73.7	23.1	27.2	27.2
100	369	241.3	241.3	241.3	97.2	97.2	N/A	N/A	97.2	29.9	37.6	44.9
150	388	346.2	346.2	346.2	146.3	146.3	146.3	146.3	C/F	41.7	52.6	63.5
200	413	469.9	469.9	469.9	193.7	193.7	193.7	193.7	C/F	65.3	82.6	99.8
250	445	469.9	469.9	469.9	254.4	247.7	254.5	247.7	C/F	81.6	117.9	199.6
300	470	469.9	469.9	469.9	304.8	298.5	303.2	288.9	C/F	120.2	165.6	242.7

Metric Weights & Dimensions: Dual



MECHANICAL (continued)

Dimensions and Weights Remote



NOTE: CENELEC: Hard conduit not approved for CENELEC. Approved glandnuts are provided with CENELEC flowmeters.

			Appro	ximate \	Neight (I	b)		Approximate Weight (kg)					(g)			
Size	150#	Flange	300# I	Flange	600#	Flange	Wafer	1	Size	PN 16	Flange	PN 40	Flange	PN 64	Flange	Wafer
(in)	Std	Dual	Std	Dual	Std	Dual	Std	1	(mm)	Std	Dual	Std	Dual	Std	Dual	Std
1	24	40	26	42	26	42	19	1	25	10.9	18.1	11.8	19.1	11.8	19.1	8.6
1.5	28	44	34	50	34	50	20	1	40	12.7	20.0	15.5	22.7	15.5	22.7	9.1
2	37	53	42	58	42	58	23	1	50	16.8	24.0	19.1	26.3	19.1	26.3	10.4
3	57	73	66	82	66	82	38	1	80	25.9	33.1	30.0	37.2	30.0	37.2	17.2
4	72	88	89	105	105	121	57	1	100	32.7	39.9	40.5	47.6	47.7	54.9	25.9
6	98	114	122	138	146	162	N/A	1	150	44.5	51.7	55.5	62.6	66.4	73.5	N/A
8	150	166	188	204	226	242	N/A	1	200	68.5	75.3	85.5	92.5	102.7	109.8	N/A
10	186	202	266	282	556	462	N/A	1	250	91.6	91.6	127.9	127.9	209.6	209.6	N/A
12	271	287	371	387	541	557	N/A	1	300	130.2	130.2	175.5	175.5	252.7	252.7	N/A
	211	207	0/1	007	041	007	11/7	1 1								

ELECTRICAL

General

To avoid personal injury, property damage from electrical shock, contact with live electrical systems or from combustible material, or contact with explosive gases which can be ignited by electrical arcing: wiring and conduit must be installed in accordance with national, local laws, standards, codes, and industry practices. Furthermore, for explosion proof applications, install a suitable conduit seal no more than 18 inches from the conduit connection.

Jumper Settings

The flowmeter jumpers are factory configured for each specific application. Additional configuration should not be required except for application changes. Jumper settings can be accomplished by exposing the filter (base) board located in the electronics condulet; *before* any disassembly is done, the user should be properly grounded using proper electrostatic discharge (ESD) precautions. To expose the filter board, remove condulet cap and unscrew the display board screws. Gently remove the display board from the electronics stack. Disregard previous if your flowmeter does not have a display. Unscrew the hex standoff bolts, and remove the electronics stack from the base board.



ELECTRICAL (continued)

Standard Jumper Settings

Jumper positions JP(1-4), (5-8), and (9-18) indicate input signal parameters for each size and fluid type. Jumper positions JP1 and JP2 are pulse output driver jumpers. JP1 is installed at the factory.



ELECTRICAL (continued)

CENELEC Jumper Settings

Jumper positions JP(1-4) and (5-10) indicate input signal parameters for each size and fluid type. Pulse output driver jumpers JP1 and JP2 are not included on the CENELEC approved filter board. Pulse output must be accomplished by using an external pull-up resistor (See CENELEC wiring diagram on page 22).



ELECTRICAL

(continued)

Grounding



Meter

To ensure proper electrical noise rejection, connect a ground strap (size 8 AWG or larger wire) from the ground screw –attached to the outside of the electronics enclosure–to a known earth ground (not the pipe).



Power Supply

Shielded cable should be at least 18 AWG or larger. Connect wire from shielded cable to earth ground at the power supply. Insulate the other end of the wire (from electrical condulet) at the meter.

ELECTRICAL (continued)

Accessing Field Wiring Terminals



D.C. Power and Signal Wiring

The field wiring terminal for power and signal wiring may be accessed by removing the field wiring condulet.

The Vortex PhD^m may be operated using a 24 VDC power supply. It is unique in its ability to supply both the 4-20 mA and pulse output, simultaneously. The installation of jumpers JP1 and JP2 on the base board determines the pulse output. JP1 is installed at the factory; the other configurations represent typical field wiring diagrams.



Analog Output (JP1 installed or no jumpers) Scalable 4-20 mA output, 2 wire principle. A load resistor may be installed on the supply or return line. Permissible load resistance values are shown in the graph.

ELECTRICAL

(continued)

D.C. Power and Signal Wiring (continued)



Simultaneous Pulse and Analog Output (JP1 installed)

Simultaneous 4-20 mA and pulse output for a high impedance electronic counter. Load resistor in the supply line. Pulse output will vary from:

0-1 V to
$$V_{pulse} = V_s - (I \bullet R_{load})$$

Note: Load resistor may also be placed in the return line. Pulse output will vary from $V_{pulse} = (I \bullet R_{load}) + 1$ to V_s .

where:

 $V_{pulse} = pulse output amplitude$ $V_s = power supply voltage$ I = current (4-20 mA)

= load resistance (see graph)

÷ Р 123456789 Vs + Vpulse (18-40 VDC)

Pulse Output Only (JP2 installed)

N

This option is for pulse output only using a low impedance electromechanical counter. V_{pulse} will vary from:

Note:

$$0 - 1 \text{ V to } \mathbf{V}_{\text{pulse}} = \mathbf{V}_{\text{S}} \left(\frac{\mathbf{R}_{\text{C}}}{\mathbf{R}_{\text{C}} + 6800} \right)$$

Note : $\mathbf{R}_{\text{C}} \ge 6800 \left(\frac{\mathbf{V}_{\text{C}}}{\mathbf{V}_{\text{S}} - \mathbf{V}_{\text{C}}} \right)$

Where:

- = pulse output amplitude

trip counter

counter impedance
 power supply voltage
 minimum required voltage to



Pulse Output Only (No Jumpers)

This is an open collector pulse output using a high impedance electronic counter. V_{pulse} will vary from:

$$0 - 1 \mathbf{V} \text{ to } \mathbf{V}_{\text{pulse}} = \mathbf{V}_{\text{s}} \left(\frac{\mathbf{R}_{\text{C}}}{\mathbf{R}_{\text{C}} + \mathbf{R}_{\text{pulse}}} \right)$$

Note: $\mathbf{R}_{\text{pulse}} \ge \left(\frac{\mathbf{V}_{\text{s}}}{0.16} \right)$

Where:

Note:

 V_{pulse} = pulse output amplitude R_{c} = counter impedance V_{s} = power supply voltage V_{c} = minimum required voltage to trip counter

NOTE: Low impedence electromechanical counter may not be compatible with CE wiring.

ELECTRICAL

(continued)

110/220 VAC Power and Signal Wiring

The Vortex PhD[™] may be operated using a 110 or 220 VAC power supply. The power supply board converts the 110/220 VAC to 24 VDC. It is unique in its ability to supply both the 4-20 mA output and the pulse output simultaneously. The installation of jumpers JP1 and JP2 on the bottom of the 110/220 VAC power supply controls the output selection. JP1 is installed at the factory.



Analog Output (JP1 installed or no jumpers)

Scalable 4-20 mA output, 2 wire principle. Load resistor may be installed on supply or return line. R_{load} must be 250 Ω .

L		DITCE	123456780
N		Analog	+ 123430789 V _{pulse}
GND		(-)	R _{load}
	GND	(+)	

Simultaneous Pulse and Analog Output (JP1 installed)

Simultaneous 4-20 mA and pulse output for a high impedance electronic counter. Load resistor in the supply line. Pulse output will vary from:

0-1 V to
$$V_{\text{pulse}} = 24 - (I \bullet R_{\text{load}})$$

where:

 $V_{\text{pulse}} = \text{pulse output amplitude}$ = current (4-20 mA) $V_{\text{bad}} = \text{load resistance } (250 \Omega)$



Pulse Output Only (JP2 installed and analog jumper installed)

This option is for pulse output only. V_{pulse} will vary from:

$$0 - 1$$
 V to $V_{pulse} = 24 \left(\frac{R_C}{R_C + 6800} \right)$
Note: $R_C \ge 6800 \left(\frac{V_C}{24 - V_C} \right)$

Where:

Note:

 V_{pulse} = pulse output amplitude R_{c} = counter impedance V_{c} = minimum required voltage to trip counter

NOTE: Low impedence electromechanical counter may not be compatible with CE wiring.









The Vortex PhD[™] flowmeter may be operated using a 24 VDC power supply. The 4-20 mA output is scalable (2 wire principle). Permissible load resistance values are shown in graph. The pulse output should be connected to a high impedance, electronic counter.

V_{puke} varies from:
$$0 - 1$$
 VDC to $V_{pulse} = V_{S} \left(\frac{R_{C}}{R_{C} + R_{pulse}} \right)$
Note: Note: $R_{pulse} \ge \left(\frac{V_{S}}{0.16} \right)$

Note:
$$R_{pulse} \ge \left(\frac{V_s}{0.16}\right)$$

where:

$$V_{pulse}$$
 = pulse output amplitude
 V_s = power supply voltage (18 to 29 VDC)
 R_{load} = load resistance
 R_c = counter impedance
 R_{pulse} = pull-up resistance

The wiring schematic shown is for the areas defined by the Cenelec approval. I. S. zener barriers must have the following specifications:

= 29 VDC = Maximum voltage which may be connected to barrier terminals V_{max}

= 110 mAI_{max} = Maximum current which may be connected to barrier terminals

C_{int} = 1.5 nF= Maximum equivalent internal capacitance across barrier terminals

L_{int} = 0 H= Maximum equivalent internal inductance across barrier terminals

ELECTRICAL (continued)

Remote Wiring

Output wiring from the remote electronics is identical to the integral electronics. However, the wiring from the remote electronics condulet to the electrical junction box is not, and must be performed in the field.

Connect the remote cable to the terminal block in the junction box as shown. If nonconductive conduit is used, attach a ground strap from the ground screw on the remote electronics condulet to the ground screw on the sensor condulet. Run rigid conduit from the conduit entry on the remote condulet to the condulet mounted on the meter body.

Note: If the remote cable is cut to a shorter length, insulate shield with tape at electrical junction box.



NOTE: CENELEC: Hard conduit not approved for CENELEC. Approved glandnuts are provided with CENELEC flowmeters.

EZ LOGIC USER INTERFACE

General

The EZ Logic User Interface is a menu driven interface, consisting of the top display menu, and nine programming submenus. The submenus are called: Basic, Output, Fluid, Sensor, Reset, Service, Password, HART, and Display. These submenus are grouped by functionality.

The first group is called Configure; the second, Diagnose; and the third, Personalize. The Configure group is comprised of the Basic, Output, Fluid, and Sensor submenus. These submenus configure the flowmeter for operation in a specific application. The Diagnose group consists of the Reset and Service submenus each containing information relating to flowmeter maintenance. Finally, the Personalize group contains the Password, HART and Display submenus. This group allows the user to customize the flowmeter by choosing display parameters or changing the password.

Each group has its own icon: Configure "**C**", Diagnose "**D**", and Personalize "**P**". These icons appear in the upper (or lower), right hand corner of the display to help the user identify their location within the interface map.



INTERFACE MAP



KEYPAD ACTIVATION



There are two ways to access the interface map from the keypad. The first is to remove the condulet cap, and depress the membrane keys using your fingers.



The second method is to use the magnet wand. This allows the keys to be activated through the condulet cap, and is required to maintain the explosion proof rating.

To activate keys, place the magnetic wand on the targeted area and remove. Note: magnetic wand is only supplied, as a standard tool, with the explosion proof meters.

Caution: Do*not* place magnet wand near magnetically sensitive items, such as: credit cards, card keys, etc...

MOVEMENT THROUGH INTERFACE

The interface was designed to be simple. For example, if you would like to go right, across the column headings, press the right arrow key.

To move up or down through each column, use the up or down arrow key. Note: each column is set up as a loop; once you reach the bottom (using the down arrow key), pressing the down arrow key again will move you to the top-to the column heading.

The enter key is used to exit the programming submenus.

ALTERING REAL NUMBER DATA

Keys are also used to alter data within a selected block within a submenu. Note: below is an example of only one of many parameters that can be altered in a block; refer to submenu descriptions for more information.

ALTERING PRESET DATA

Some blocks in the programming submenus are for choosing user-selectable, engineering units. The example below illustrates how to select, and change (in the submenu block called "Flw unit") units for flow rate. (For a complete list of specific submenu options, refer to the submenu descriptions.)

DISPLAY MENU

ACCESSING PROGRAMMING SUBMENUS

In order to enter the programming submenus, the user must hold down the right-arrow key for 2 seconds; then enter the correct password to access the submenus. If the correct password is entered, the display will read "Full Access." If an incorrect password is entered, the display will read "Read Only," and the user will not be able to alter any programming.

The flowmeter comes from the factory without a password, therefore, holding down the right-arrow key will allow "Full Access." Refer to the Personalize group to add, or change, the password. Note: When in the programming submenus, the meter will be "off line." The last values of the totalizer and the flowrate (before going "off line") will be stored until the user returns to the display menu.

(continued)

Note: When connecting the Vortex PhD[™] flowmeter to an EMCO flow processor, select vortex frequency (Vor freq) as the OUTPUT SETUP.

(continued)

*When connecting any EMCO flow processor to the Vortex PhD[™] meter, select vortex frequency (Vor freq) as the OUTPUT SETUP.

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Fluid	Fluid Density	Density 62 4000	Actual fluid density of your application, in lbm/ft ³ .
↓ Menu	Reference Density	Ref Den 0.000000	The reference density is programmed in lbm/ft ³ . It is the density of the application fluid at standard conditions, and is used for displaying and scaling standard or normal flow rates. If the reference density is set to zero, it will default to the fluid density value.
	Density Range	Dens Rng 1.5	The default setting is 1.5 or the user may input the maximum density of the application fluid, divided by the minimum density.
	Fluid Viscosity	Viscos 1 cP	The fluid viscosity used to calculate the Reynolds number.
	Fluid Temperature	Temp 0100 ^o F	The nominal fluid temperature. It is used to compensate for changes in the internal diameter of the pipe, by shifting the K-Factor.
Sensor	Size	Size 1 in.	Toggle through 1" to 12" size meters.
	Calibration Factor	Meter K 2400.00	Calibrated meter K-factor in pulses/ft ³ . (The K-factor value is also located on the meter serial tag I.D.)
	Reynolds Number	Re #1 0.000	Reynolds $#1 - 8$ utilized for linearization purposes. When set to zero – Meter K is used.
	K-Factor	Ke #1 0.000	K-Factor $#1 - 8$ utilized for linearization purposes. When set to zero – Meter K is used.
	Serial	000000 – 000 WO#	Meter body serial/work order number (view only). (Also located on the meter serial tag I.D.)
	Tag Number	Tag # 00000000	Meter tag number (view only).
DIAGNOSE GROUP			_
Reset ↓ Menu D	Totalizer Reset	Total Reset N	User can reset the totalizer by selecting yes (Y).
			_
		[- 33 -

DIAGNOSE GROUP

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DIAGNOSE GROUP

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PERSONALIZE GROUP

EXITING PROGRAMMING SUBMENUS

The programming submenus can only be exited at the top of each submenu heading. To exit, press the enter key. The display will read "Exit." Toggle to "yes" with the up or down-arrow key; press enter. If you have made any changes and want to save them, press enter when prompted by "Save Changes."

INTEGRAL ASSEMBLY Style shown: 2" through 12" flanged meter bodies

Note: Dual model has an additional sensor, and condulet assembly located on the opposite side of meter body.

REMOTE ASSEMBLY

Style shown: All wafer meter bodies, and 1" and 1.5" flanged meter bodies.

SENSOR REMOVAL

General

The process pressure must be less than 750 psig before the sensor can be removed. Employ electrostatic discharge (ESD) precautions when handling the electronics.

Integral Male Connector Male Connector Filter Female C ctor Filter Board **Female Connector Retaining Nut** Retaining Nut Piezoelectric Crystal Sensor Housing Housing

Disconnect power; remove condulet cap from electronics side of condulet. Remove the three display board screws. Carefully, disconnect display board from underlying board. Note: Disregard previous if you don't have a local display. Loosen the three, hex, standoff bolts, (bolts are retained, and only require about three revolutions to disconnect.) Remove the electronics stack from the condulet. Disconnect the sensor female connector from the base board. Using a crescent wrench, unscrew the condulet adaptor from the sensor body. Note: There are two different condulet adaptor styles, depending on meter size. Remove adaptor from sensor body; use care to allow the sensor wires to pass freely through it. Using a5/8" deep well socket (with the wires passing through the wrench opening) and a crescent wrench, unscrew the retaining nut holding the piezoelectric crystal sensor housing in place. Remove sensor.

SENSOR REMOVAL

(continued)

Remote

Sensor removal for a remote installation is the same as the integral installation with the following exceptions: 1) the sensor is disconnected from the remote mount condulet on the sensor body instead of at the remote electronics, and 2) the sensor is connected to a terminal strip in the remote mount condulet with spade lugs instead of a female connector.

SENSOR REPLACEMENT

Apply high temperature (-95 to +2600°F), Nickel–Based, anti–seize, lubricant compound, or equivalent, to the threaded portion of the sensor retaining nut. Install the sensor by guiding it into the sensor well until contact can be felt with the bottom. There are two tabs to control the orientation of the sensor. Thread the sensor retaining nut, into the sensor well, until it is hand tight. Tighten the sensor retaining nut with a 5/8" deep well socket (with the wires passing through the wrench opening) to a torque of 20 ft-lbs for a 1" meter, and 40 ft-lbs for all other sizes. If a torque wrench is not available, a rule of thumb for sensor tightening is: 1/8 turn beyond hand tight = 25 ft-lbs of torque; and 1/4 turn beyond hand tight = 40 ft-lbs of torque. Reconnect the sensor, and replace the condulet, reversing the instructions above.

SENSOR FUNCTIONALITY TEST

Functionality testing should be performed at the electronics condulet, regardless of type of the meter (integral or remote). Use proper ESD precautions at all times.

Disconnect the power. Remove the electronics stack from the condulet, and place it into an anti-static bag. Verify proper connection of the sensor to the filter (base) board. Disconnect the sensor from the filter (base) board. Check the resistance between the black wire and the blue wires. Insert solid wire (approx. 1/32" diameter) into the sensor female connector, to serve as leads. The resistance should be at least $20 \text{ M}\Omega$. Check the resistance between all three wires and earth ground (the condulet or meter body). The resistance should also be at least $20 \text{ M}\Omega$.

Check the sensor output voltage using an oscilloscope with a x10 probe (power should still be disconnected for this test, and the flowrate should be greater than 1/3 of the flowmeter's maximum flowrate.) Connect the ground lead of the scope to the black sensor wire. Connect the scope probe to one blue sensor wire. The output should be a sine wave, approximately 10 mV to 5 V in amplitude. As the flow rate increases, the amplitude and the frequency should increase. Disconnect the positive lead, and attach it to the other blue sensor wire. The output should be approximately the same voltage and frequency.

TROUBLE SHOOTING CHART

Symptom	Output	Error	Possible reason	Solution
Symptom	signals	Code	1 OSSIDIE TEASOII	Solution
Blank display	0-4 mA		Supply voltage	Check supply voltage on the terminal board
	or			of the meter
	0 Hz			Check resistance of the current loop.
				Refer to analog output section for permissible values
			Defective Electronics	Replace electronics stack in the meter
Displays flow without	<4 mA		Current output not selected	Turn 4-20 mA to "On" in output menu
output signal	0 Hz		Frequency output not selected	Select frequency/pulse output option in output menu
No flow display	4 mA	1	Minimum flow setting too high	Reduce minimum flow in basic menu
or output at flow	or		M-factor set too low	Auto set M-factor in Basic menu (flow>1/10 Qmax)
	0 Hz	2	No signal from	Check resistance across sensor
			piezoelectric crystal	wires: should be more than 20 Mohms
Shows flow without	Undefined		Pipe vibration or media	Auto set M-factor in Basic menu (flow>1/10 Qmax)
flow in pipe			pulsations disturbing the flow	Increase minimum flow setting in Basic menu until
			signal	output goes to 4 mA or 0 Hz
				Auto set noise level in Basic menu
				Support pipe to reduce vibration
Unstable flow	Unstable		Pipe vibration and/or flow	Auto set M-factor in Basic menu (flow>1/10 Qmax)
signal			pulsations disturb	
			flow measurement	
			Air bubbles in the media	Follow piping guidelines
			Pulsating flow	Increase the time constant for outputs and display
Measuring error	>20 mA		Flow exceeds 110%	Make sure the sensor is correctly sized and check
		3	of Maximum flow	maximum flow setting in Basic menu
	>10 kHz		Flow exceeds 110%	Make sure the sensor is correctly sized and check
	max	4	of Maximum flow	maximum flow setting in Basic menu
	0 Hz		Volume/pulse too low	Check volume/pulse and pulse width in Output menu
		5	or pulse width too long	for the flow measured
			Wrong calibration constant	Check that the K-factor in the Sensor menu
				corresponds to the value on the nameplate
				of the meter
	4 mA offset		4 mA calibration value	Calibrate 4 mA point in Service menu (pg. 25)
	at no flow		incorrect	
	20 mA offset		20 mA calibration value	Calibrate 20 mA point in Service menu (pg. 25)
	at max. flow		incorrect	

MODEL AND SUFFIX CODES

PhD Vortex Shedding Flowmeter

Category	Description		Suffix Codes						
	Stainless Steel (sizes 1–12")	PhD-90							
Wetted parts	Hastellov (sizes 1–8")	PhD-91				•••	•••		
Wetted pures	Carbon Steel (Stainless steel wing) (sizes 6–12")	PhD-92				•••	•••		
Fluid	Steam or gas		S						
Type	Liquid		Ĩ						
1)00	1"			10					
	1.5"			15					
	2" (see note 1 for wafer option) ¹			20					
	3"			30					
	4"			40					
Line Size	6"			60					
	8"			80					
	10"			100					
	12"			120					
	25 mm			DN25					
	40 mm			DN40					
	50 mm			DN50					
	80 mm			DN80					
	100 mm			DN100					
	150 mm			DN150					
	200 mm			DN200					
	250 mm			DN250					
	300 mm			DN300					
Connection	Wafer ⁶				W				
Туре	Flange				F				
	ANSI Class 150					150			
	ANSI Class 300					300			
Connection	ANSI Class 600					600			
Rating	DIN, PN 16					PN 16			
Options	DIN, PN 40					PN 40			
	DIN, PN 64					PN 64			
	No indicator/totalizer option ²						STD		
	FM approved ³						FM		
	CSA approved						CSA		
	CENELEC approved ³						CEN		
	Local Indicator and Totalizer ⁴]	LOC-TO	Г	
	Remote Mount Electronics ⁵						RMT		
	Integral 110 Vac input ⁸						110		
	Integral 220 Vac input ⁸						220		
	Dual sensor and transmitter ⁷						DUAL		
Sensor Wires	Teflon, -40° to 400°F (-40° to 204°C)							Т	
(Internal)	Fiberglass, 150° to 750°F (65° to 400°C)							F	

Example:

Notes:

- 1. The 2" wafer model is not available when used with 300# and 600# flanges.
- 2. Has 4-20 mA and/or 50% duty cycle frequency output. A 50% duty cycle frequency can be scaled.
- FM and ČENELEC approved meters come with a magnet wand. For all other meters the wand can be ordered as an option.
- 4. At least one local indicator display is recommended at each site. If one display is to be used on many meters, it should be purchased separately.
- 5. Remote mount electronics are required for high process temperatures (refer to the general specification). The standard remote mount option comes with 30' of cable.
- Wafer style meters available in stainless steel (sizes 1–4" only) and Hastelloy (sizes 1–3" only). (*Not* available with dual option)
- 7. Dual meter is *not* available with wafer connections or CSA approval.
- 8. Not available with CE Mark.

